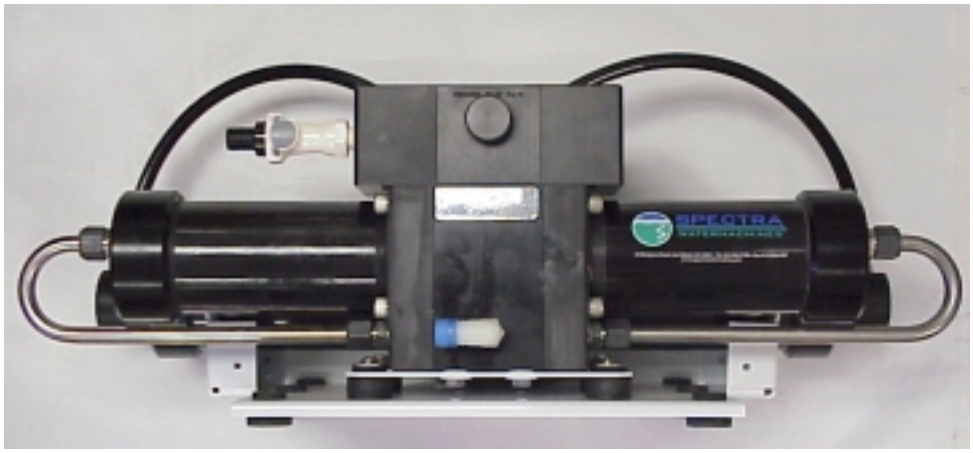
VENTURA 150 DELUXE
INSTALLATION MANUAL



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Getting Started

Unpack the system and inspect it to make sure that it has not been damaged in shipment.

Refer to the shipping list for your system to make sure you have received all of the components listed. Do not discard any packaging until you have found and identified all of the parts. The small installation parts are listed on the kit list.

Warning! We will not be held responsible for shortages and or freight damage that are not reported within thirty days of the ship date.

Study the system layout diagram, component photos and descriptions before beginning your installation. This will assist you in understanding the function of each component.

Layout the system. Before starting the installation identify the location where each module and component will be placed. Insure that there is proper clearance around the components for removal of filters and system service. Also check to make sure you have adequate tubing and hose before starting so additional parts may be ordered.

Ventura Deluxe Shipping List

- High Pressure Clark Pump and Reverse Osmosis Membrane Module.
- Feed pump inlet module with fresh water flush system.
- Accumulator Tank
- Seawater strainer
- Monitor Gauge panel
- Installation Fittings Kit
- Service Hose kit
- Hand held Salinity monitor
- 5/8” Hose (50’)
- 1/4 product tubing (25’)

Introduction to the Ventura 150 Deluxe

The Ventura represents the finest watermaker for small and midsized yachts available today. The Spectra Clark Pump is matched to a 21” high rejection membrane. Properly installed and maintained it will supply years of reliable service. Prudent operational is required with any marine equipment. ***Always maintain enough reserve water to get safely into your next port.***

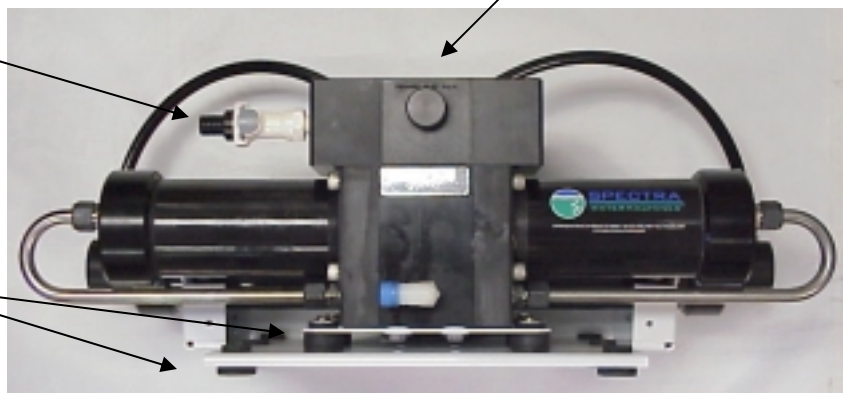
The Spectra Intensifier, known as the Clark Pump, was introduced in 1997 and has continually improved since. It holds a lifetime warranty for the original purchaser! It is built of modern non-corrosive composites.

Front View

Pressure relief valve

Quick disconnect fitting to facilitate maintenance.

Double rubber mounts for to absorb vibration



Rear View

The Clark Pump Membrane Module. Premounted and plumbed together as a single unit. Saves time and adds reliability.

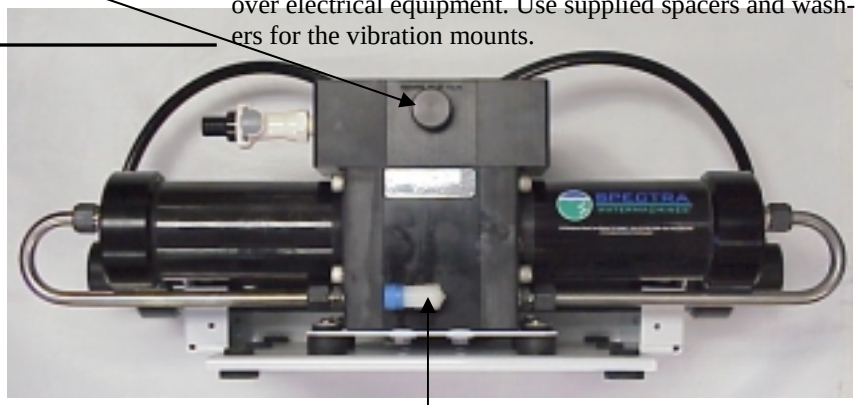
Ventura feed pump inlet module.
Includes the feed pump, cooling fan, charcoal filter for the flushing system, manual flush valve, service valve and service port . Compact and streamlined plumbing. Feed pump may be removed and relocated if necessary. Cooling fan is included for long life.

Ventura 150 Deluxe Plumbing

Brine Discharge thru hull place above waterline or tee brine into another visible drain.

Pressure Relief Valve

Spectra Clark Pump. Mount in a cool location. May be oriented in any position and can be well above waterline. Leave access to the pressure relief valve. Do not mount over electrical equipment. Use supplied spacers and washers for the vibration mounts.

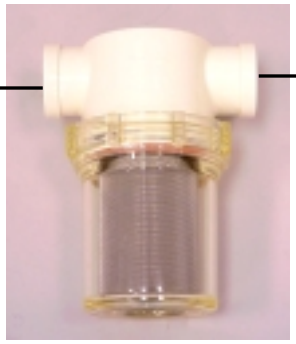


Plastic fittings should have 3-4 wraps of Teflon tape and will thread almost all the way in. Leave the first pipe thread uncoated. Avoid getting dirt or debris in the system during assembly. Avoid tight bends and elbows. Secure piping away from moving objects and protect from chafe.

5 micron filter. Do not mount over electrical equipment. Leave clearance below for filter change.

Fresh water flush inlet to charcoal filter. Plumb to fresh water system.

Accumulator, Factory pre-charged. Install and plumb as shown.



Sea Strainer, Mount with Quick Block

Inlet pump module. Mount vertically as low as practical, no more than 4’ (1.1 M) above waterline and not over electrical equipment.
Leave clearance below for filter change.

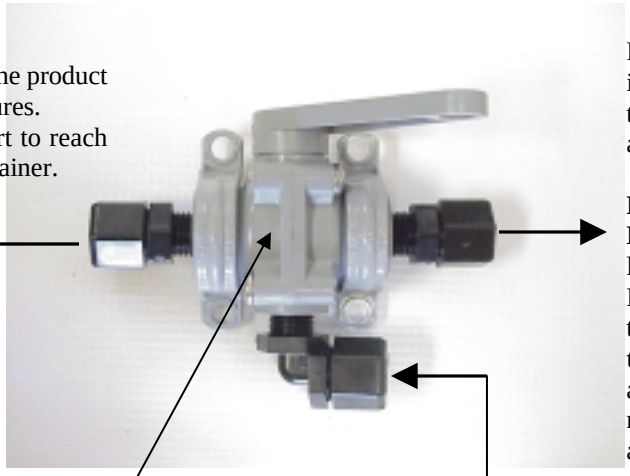
1/2” or 3/4 scoop strainer thru hull and seacock for water maker only. Mount low, in a clear flow and away from head discharge. Thru hull is shipyard supplied.

Bow of Vessel ←

Water Flow →

Product Water and Pressure Gauge Tube Installation

Sampling Tap for testing the product water or for service procedures.
Put enough tube on this port to reach your service (pickling) container.



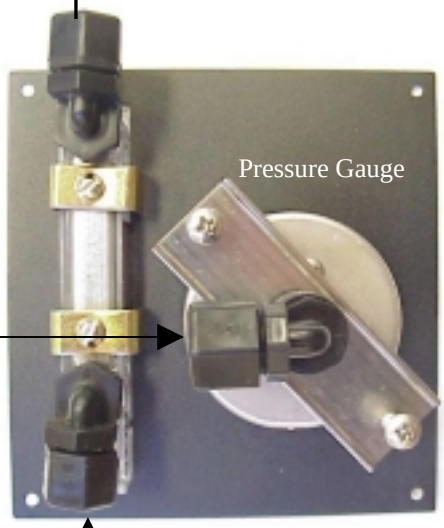
Route the product water from the valve into the top of the tank. Install a tee in the water fill or tap a pipe thread into an inspection port.

Product to tank.
DO NOT! feed the product into a vent line, manifold or the bottom of the tank. Make sure that there is no restriction in this piping. **Pressure in the product tubing must never exceed 5psi (.3bar)** at any time, (running or stopped) or the membrane will be permanently damaged.

Product sampling valve. Mount using the supplied plastic straps as shown.

Note: the handle is pointing in the direction of the flow.

Use accumulator port to connect the pressure gauge. Use the supplied 1/4" black nylon tubing. If other tubing is used it must be pressure rated to 150 PSI (10 BAR)



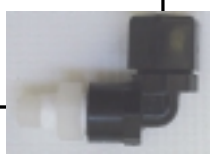
Product Flow meter

Back view of instrument panel.

Plastic fittings should have 3-4 wraps of Teflon tape and will thread almost all the way in. Leave the first pipe thread uncoated. Avoid getting dirt or debris in the system during assembly. Secure piping away from moving objects and protect from chafe. Exercise care not to cross thread the fittings. See the tube assembly instructions next page.

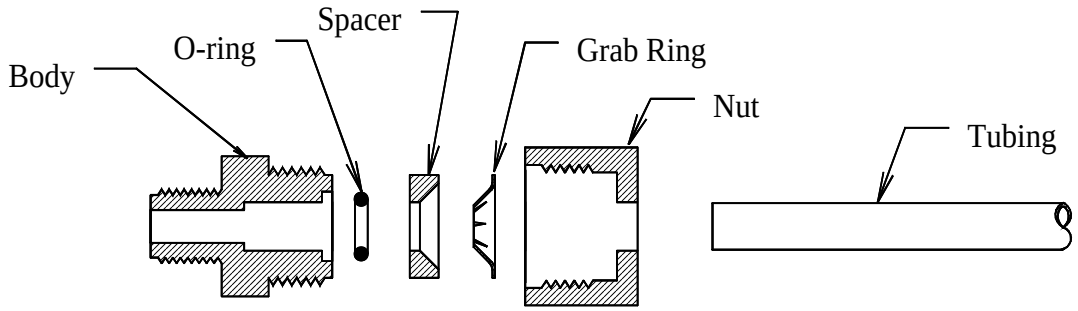
Use the supplied 1/4" black nylon tubing for the product plumbing

Product Ports are located here

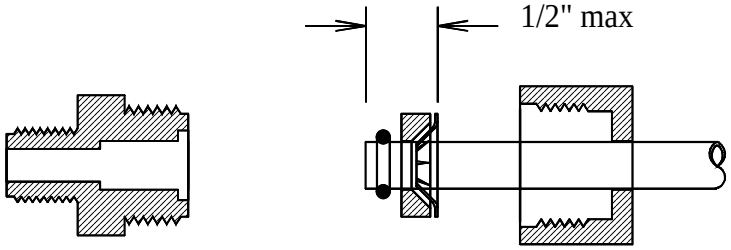


Product fitting

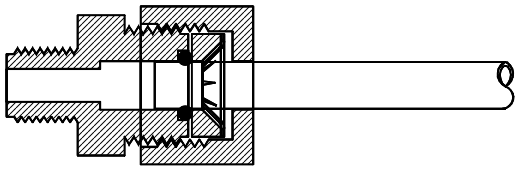
Remove one of the product port plugs (from either end) and thread in the product fitting with Teflon tape sealant.



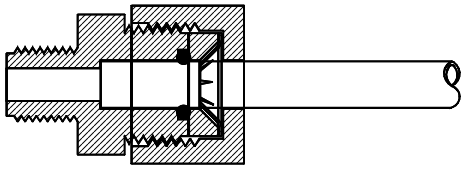
Step 1: Dissemble fitting components



Step 2: Install the Nut first then use the bevelled side of the Spacer to push the Grab Ring onto the tube no more than 1/2". Slip the O-ring over the tube to hold the Spacer in place. If the Grab Ring is pushed too far, trim back the tube so about 1/4" of tube extends past the O-ring.



Step 3: Gently fit the tube into the body and loosely thread on the nut.



Step 4: Push the tube into the body until it bottoms out then hand tighten the nut. DO NOT OVER TIGHTEN!

1/4" Tube Fitting Assembly

Membrane Pressure Vessel Relocation

Use **ONLY** Dayco Imperial Nylo-Seal 88-NSR-1/2 tubing for high pressure connections. Pay attention to the direction and flow path of the tubing before disassembly. Make sure that you reinstall the tubing in the same manner. Rotate the 90 degree high pressure tube fittings on the Clark Pump for ideal tube runs. The high pressure fittings are typically pre-installed at the factory. These fittings seal with an O-ring and require no Teflon tape or pipe dope. Loosen the backing nut, rotate the fitting, and reseat the backing nut.

Follow the high pressure tube connection instructions on the next page. Connect the tubes to one of the components, secure the tube runs, and then trim and connect to the other component. A 90 degree bend in a tube is better than a 90 degree fitting. A tube, when mounted, should have at least ***one gentle bend*** to allow for expansion. **Do not connect a tube straight between hard mounted fittings.**

When connecting the tubes to their components, be sure to hold the fitting body with a wrench during the final tightening. Of special note are the stainless steel tube fittings on the membrane housing which seal on an O-ring and should be seated all the way in. Hold the fitting with a wrench while installing the tube.

The fittings on the Clark Pump have an O-ring seal and can be reoriented by backing out the O-ring stop nut. Rotate the fitting to align with the tube and tighten the nut **just past hand tight. DO NOT over tighten!**

Spectra High Pressure Tube Fitting Assembly

Use **ONLY** Dayco Imperial Nylo-Seal 88-NSR-1/2 tubing for high pressure connections.

Carefully fit and measure the tubing before cutting with a sharp razor knife or hose cutter and remove any burrs. Minimum tubing bend radius is 6". Route tubing away from excessive heat sources and secure from vibration and chafe. Have at least one shallow bend in the tube assembly after it is installed.

Refer to figure 1. If a fitting has been dissembled, reassemble as illustrated. The notch on the ferrule must engage the inside of the nut properly for the nut to seat down fully. Once the tube is inserted the ferrule and nut will naturally align.

Refer to figure 2. Insert tube fully into the fitting; it should go in 0.9". Tighten the nut finger tight while moving the tube around to prevent binding. One thread should be showing under the nut. Secure the tube so it won't back out when tightening.

Refer to figure 3. Use 13/16" wrench to hold a straight body fitting or a 3/4" wrench for a 90º body, and a 7/8" wrench for the nut. Hold the body, recheck the tube insertion, then tighten the nut 1-1/4 turns. Use the index mark on the nut as a guide. The threads should be completely covered by the nut.

Make sure these fittings are tight on initial assembly or they will fail!

The correct torque specification is 85 foot pounds

Figure 1.

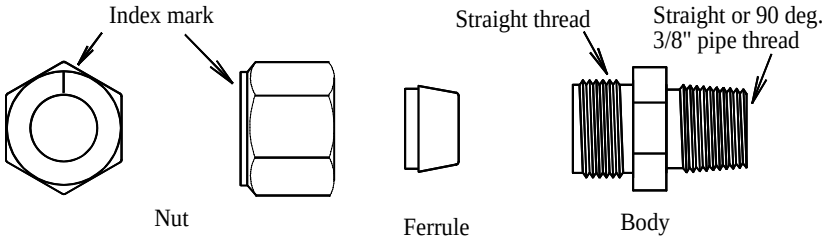


Figure 2.

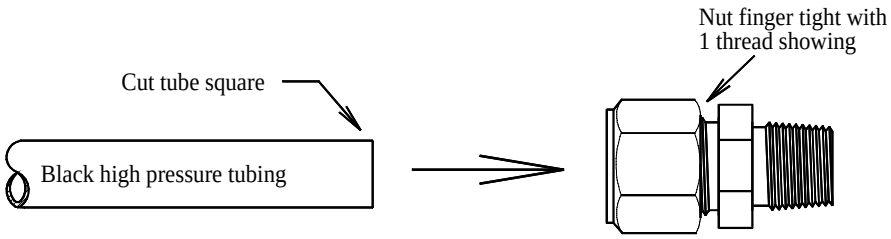
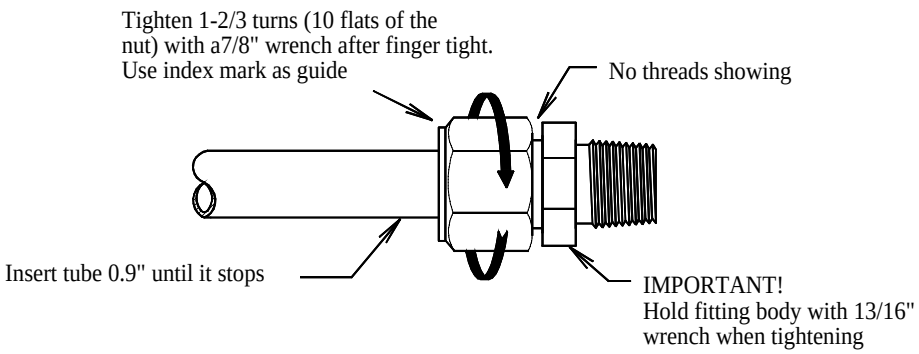


Figure 3.


Tighten 1-2/3 turns (10 flats of the
nut) with a7/8" wrench after finger tight.
Use index mark as guide
No threads showing
Insert tube 0.9" until it stops
IMPORTANT!
Hold fitting body with 13/16"
wrench when tightening

Ventura 150 Wiring Diagram

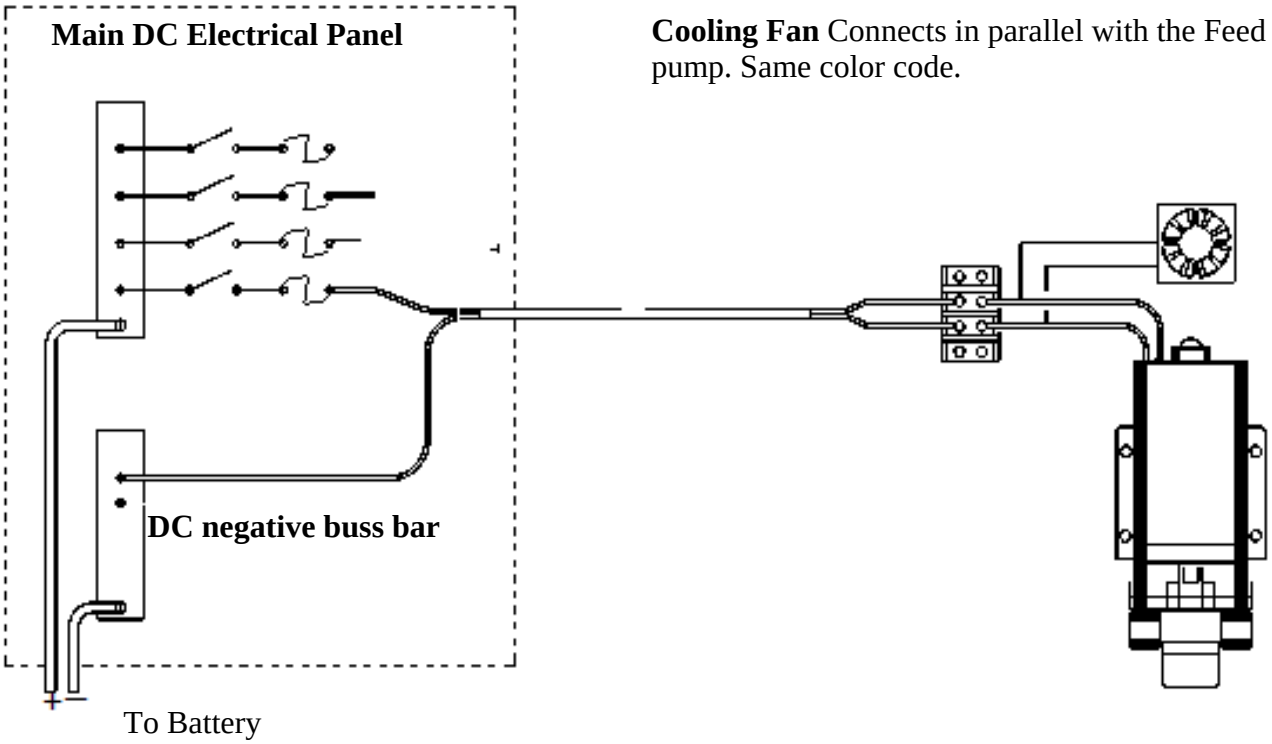
Route a heavy pair of wires from the main DC electrical panel to the Feed Pump location. Splice with butt connectors or a terminal block. Seal connectors. A switch located near the feed pump will facilitate maintenance. ***Voltage drop will impair performance of the system.*** Wire length is the sum of the Positive and Negative wires.

Wire Size Guide for Ventura 150 12V
Protect with 15 Amp Fuse or Circuit Breaker
10 Gauge (6mm) to 15 feet (4.5M)
8 Gauge (10 mm) to 25 feet (7.5M)
#6 Gauge (16mm) to 35 feet (10.6M)

Wire Size Guide for the Ventura 150 24V
Protect with 7 Amp Fuse or Circuit Breaker
#12 Gauge(4mm) to 10 feet (3M)
#10 Gauge (6mm) to 25 feet (7.6M)
#8 Gauge (10mm) to 35 feet (10.6M)

Feed Pump wiring, Red is Positive
Black is Ground.

Cooling Fan Connects in parallel with the Feed pump. Same color code.



Feed Pump Relocation

If you do not have adequate space to install the feed pump inlet module it is possible to remove and relocate the feed pump. Before you install the module, disconnect the hose that connects the feed pump to the module plumbing. Remove the cooling fan and the heat sink from the pump. Both are friction fits with no fasteners. Remove the 4 machine screws holding the pump to the module.

With the pump on a flat surface. Remove the three screws that hold the pump head on. **See Fig1**

Re-orient the pump head 120 degrees. **See Fig2**

Reinstall the screws and tighten firmly. **See Fig3**

Now the feed pump may be installed where you wish. Do not install the pump with the head above the motor in case of leaks.

Fig 1

Fig 2

Fig 3

Ventura Deluxe New System Start-Up and Testing

Avoid running the Ventura system if the vessel is in contaminated water, such as in a polluted harbor or canal. The system should be fully run tested **before** leaving on your cruise. If the location or weather prevents proper testing refer to the section “Dry Testing.”

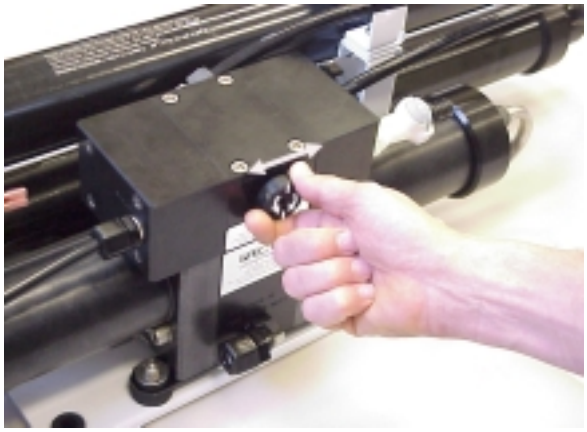
Warning! Damage may occur if the purge sequence is bypassed and the membrane is pressurized with storage chemical in it.

1. First check that:

- Thru-hull inlet valve is open and the brine discharge valve is open.
- All of your hose connections are tight.
- The “WARNING” tag and spacer from under the pressure relief valve has been removed.
- The pressure relief valve is open 1/2 turn.
- The sampling valve is set to the sample position.

Remove Tag and Washer!

Open 1/2 Turn to Purge Chemicals!



2. Turn on the feed water pump. Check that it is primed by inspecting the brine discharge. About 1.5 gpm (6 lpm) of water should be going overboard with a pulsation every few seconds.

3. Run the system without pressure for 20 minutes to purge the storage chemicals. The system should have an open flow pressure on the gauge of about 20 PSI (1.2 bar).

4. Close the pressure relief valve. The pressure should rise to 60-80 PSI (4.2-5.7 bar). After several minutes, water should begin to flow out of the sampling tube. If the vessel is located in brackish or fresh water the pressure will be lower.

5. Allow the system to run for 5-10 minutes and then test the product with your hand held salinity tester. When the product is below 750 PPM it is considered potable and may be diverted to the tank.

Ventura Deluxe Dry Testing With Artificial Ocean

If it is not possible to test run the system with the boat in the water, testing may be accomplished with an artificial ocean. Purchase enough aquarium salt to make 5 gallons (20 liters) of salt water.

Make sure that the domestic water system is powered up and that there is at least 30 gallons (120 Liters) of water in the tank. Confirm that the charcoal filter is installed in the fresh water flush module and that the domestic water line had been installed and all valves are open.

1. **Open Pressure Relief Valve on the Clark Pump. Remove the green tag and spacer!**
2. Close the yellow service valve on the inlet module. This will be the center location.
3. Open the grey fresh water flush valve.
4. Start the feed pump and let it run 20 minutes to purge the storage chemical overboard.
5. Stop the feed pump
6. Hook up your inlet and brine discharge service hoses per the photo and route them into the 5 gallon (20 Liter) container. Turn your product sample valve to the sample position. Route the product output into the bucket.
7. Restart the feed pump and fill the bucket with fresh water from the brine discharge. Stop the pump and close the fresh water flush valve.
8. Rotate the yellow service valve to the service position.
9. Mix the salt to the proper proportion or use an aquarium hydrometer to adjust the salinity level.
10. Start the feed pump, allow to prime and then close the pressure relief valve. The system should build pressure and after several minutes start making water.
11. Run the system under pressure and check for proper operation and leaks.

After testing the system stop the feed pump and replace the brine discharge hose. Restart and drain the bucket. You can now store the system by using the above procedure for adding fresh water to the bucket and using the storage procedure. If the system is to continue to be commissioned performing, a fresh water flush will hold the system for 4-5 days.

Valves in flush position

Valves in service position
Inlet service hose connected.

Connecting the Brine
Discharge service hose.

Ventura Deluxe Operation

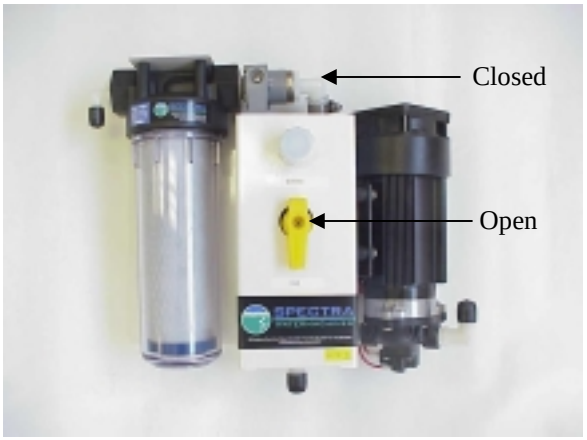
Normal operation

If the system has been pickled or stored or contains cleaning compounds, use the "New System Startup" procedure.

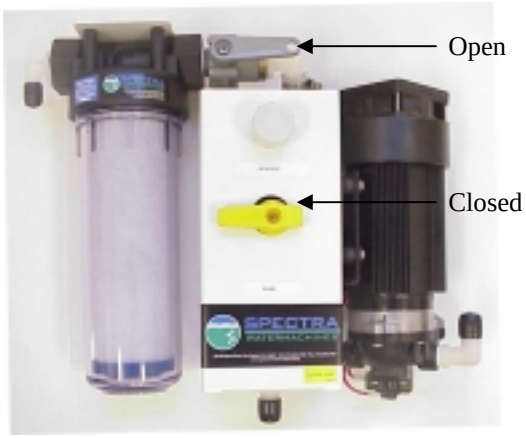
1. Check to see that the inlet seacock is open.
2. Turn the product valve to the "Sample" position.
3. Start the feed pump and check for flow by inspecting the brine discharge or checking for pressure on your analog gauge. If there is no flow open the pressure relief valve on the Clark Pump and bleed the air out of the feed pump.
4. Check the product water with your hand held salinity tester. When it is below 750 ppm, you may divert it into your tank.
5. Run the system until you have filled your tank or have made enough to meet your requirements for several days.
6. Turn on the fresh water flush valve and close the service valve.
7. Flush for 2 $^{1}/_{2}$ minutes or until the pressure drops on the gauge indicating that the membrane is flooded with fresh water. Stop the feed pump.
8. Return the service valve and the flush valve to their run positions.

You may now leave the system unattended for up to five days without further attention
We recommend operating the system for longer periods and effecting a fresh water flush rather than running the machine every day and not flushing the system. Remember that you need to run the system almost a half an hour to make the flushing water. You may notice that the system output is higher while charging your batteries as the machine is voltage sensitive.

Inlet Module with valves in the normal "Run" Position.



Inlet Module with valves in the "flush" Position.



Long Term Storage Procedures

Watermakers are best run continuously. When not in use, biological growth in the membrane is the leading cause of membrane fouling. A warm environment will cause more growth than a cold environment. The fresh water flush system will greatly reduce biological growth but may not stop it completely in certain conditions. If an optional "Zeta Guard" or Z-Brane water treatment system is installed in the system, then three to five day flushing intervals will maintain the system as long as fresh water is provided and the charcoal filter maintained.

System Storage or "Pickling"

If the system is to be left unused for more than five days, perform the following storage procedure. The procedure introduces a chemical compound into the system that prevents biological growth. This procedure requires de-chlorinated water which can be made with the charcoal filter. **Charcoal filters last a maximum of 6 months once wetted.**

Spectra SC-1 a special storage compound used by the US Navy. It is formulated to be compatible with the modern engineering plastics and composites in the Spectra pumps. Do not use any substitute <u>except</u> propylene glycol. If you wish to use glycol for storage, follow the winterizing instructions. SC-1 Storage Compound has to be mixed at a ratio of 1 container to 3 gallons (12L) of fresh water to have the proper solution for short term storage (under two months use $^{1}/_{2}$ of a container)

Caution! Avoid contact with skin, eyes, or lungs with the storage chemical.

Ventura Deluxe Storage Procedure

1. Perform a fresh water flush as described in the normal operation section. Shut down the feed pump but leave the valves in the flush position.

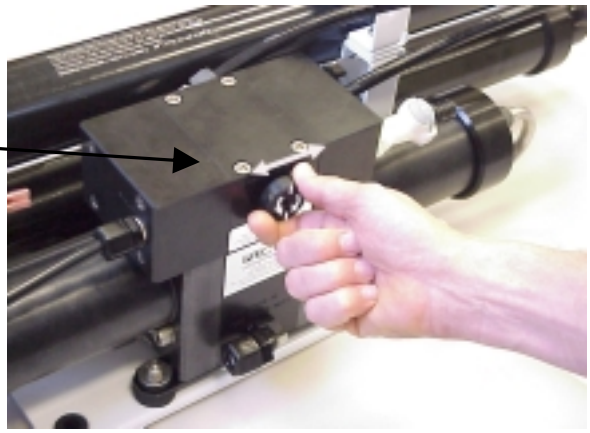
2. Remove the quick disconnect fitting from the brine discharge outlet of the Clark Pump and replace with a quick disconnect service hose from your service kit. Lead the hose to a 5 gallon bucket or container.

3. Start and run the feed pump until you have one gallon of fresh water in the bucket.

4. Mix 1 container of SC-1 storage compound with the water in the bucket.

5. Connect the service hose, using the garden hose barb fitting from your service kit, to the service port of the fresh water flush module. Lead the hose into the bucket. Turn the service valve on the fresh water flush module 180°, so the intake is now coming from the bucket.

6. **Make sure the pressure relief valve on the Clark Pump is OPEN (unpressurized) by turning $^{1}/_{2}$ turn counterclockwise**



7. Turn on the feed pump. Circulate the storage chemical in the system for approximately 10 minutes. Turn off the feed pump when finished.

Clean Up

Remove the quick disconnect from the Clark Pump brine discharge, and replace the original hose that leads to the thru-hull. You may at this point, if you choose to, pump the bucket dry by using the feed pump switch. Stop when the bucket is empty.

Turn the service valve 180° back to its original position, and remove the service hose.
Close the seacock and drain and clean the strainer and any filters in the system. Reassemble dry.

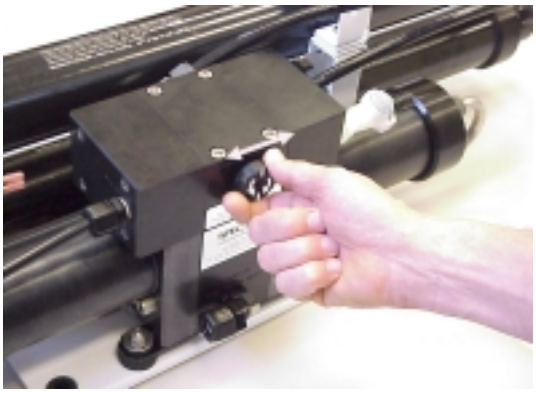
Pickling and Winterizing with Antifreeze

The watermaker can be stored for periods up to one year in any climate using this procedure.

1. Close the yellow service valve, open the Grey flush valve, and run the feed pump 4 minutes to effect a complete fresh water flush. Shut the pump and flush valve off.
2. Connect the inlet service hose and put it in the service container or bucket.
3. Turn the service valve to the service position.
4. Pour 2 gallon (8L) of propylene glycol in the bucket.
5. **Make sure that the pressure relief valve is OPEN (un-pressurized).**
6. Turn on the feed pump until antifreeze begins to show at the brine overboard fitting, then stop the pump. Add more antifreeze if necessary.
7. Connect the brine discharge service hose and place it in the bucket.
8. Circulate the antifreeze for about five minutes.
9. Stop the pump. Reconnect the brine discharge hose. Restart the pump until the bucket is empty.
10. Close the seawater intake and the service valve. Drain the strainer and the hose leading to the inlet module. Disconnect the product tubing and blow any residual water out of the tubing with compressed air. Empty the charcoal filter housing and flush water lines.

Valves in flush position

Open the pressure relief valve



Valves in service position

Connecting brine discharge hose

Maintenance

General

Periodically inspect the entire system for leakage and chafe on the tubing and hoses. Repair any leaks you find as soon as practical. Some crystal formation around the Clark Pump blocks is normal. Wipe down any salt encrusted areas with a damp cloth.

The Seawater Strainer

The sea water strainer's stainless steel element should be inspected, removed, and cleaned as needed. Be careful to ensure that the thru-hull is closed before disassembly and the gasket is in place before reassembly. When the system is put into storage, remove, rinse, and reassemble dry to impede corrosion. Check frequently during operation.

The Prefilter

- Service the prefilter on a regular basis. The pressure will rise on the remote gauge when the filter becomes dirty. Extremely dirty filters will harm system performance and may cause the feed pump to cycle on the high pressure switch. Do not leave dirty filters in the machine during long idle periods, as biological contamination could result.
- To service the filters, shut off the service valve, open the housing, and discard the old filter. Clean out the housing bowl, reassemble the housing with a new 5 micron filter element. Leave dry until next startup.
- Use only Spectra approved filters or you may void your warranty. The filters may be cleaned several times with a soft brush and water in a bucket. Occasionally, lightly lube the filter housing O-ring with silicone grease.

Oil Water Separator (Optional)

To install oil water separator capability install the additional filter housing with its oil removal filter ***upstream*** of the 5 micron filter. Service at the same time as the 5 micron filter.

The Charcoal Fresh Water Flush Filter

- Replace the charcoal filter element at least every 6 months! This filter protects the membrane by removing chlorine from the fresh flush water. Use only a Spectra replacement!

The Feed Pump and Clark Pump

The feed water pump and the Clark Pump require no routine maintenance except inspection for leaks. Tighten any hose clamps or fittings the show signs of leakage. The high pressure fittings threaded into the Clark Pump have O-ring seals with a straight thread. These should never leak and should never be over tightened. If one of the tube nuts starts to leak, it can be un-threaded, sealed with a bit of silicone grease or silicone sea, and tightened with two wrenches very tightly.

The Membranes

- The membranes need to be cleaned only when feed pressure begins to rise due to fouling or the product quality degrades. The leading cause of fouling is from biological growth that occurs when the system is left unused without flushing or pickling. Fouling from mineral scaling can happen during operation under certain sea water conditions, and from rust. Monitor the product salinity and feed pressure for higher than normal readings for the existing conditions. Other conditions can cause high pressure such as cold feed water or clogged filters. Low product flow is usually due to low voltage, damaged feed pump or Clark Pump. Look for all other causes before cleaning the membrane. Membrane life can be shortened by excessive cleaning.

- There are two types of cleaners: acid and alkaline. The acid cleaner (SC-3) will remove mineral scaling. The alkaline cleaner (SC-2) is used to remove biological by-products, oil, and dirt particles that get past the prefilters. If membrane performance is reduced and they have not been "pickled" recently, cleaning with both chemicals is recommended. The acid cleaner should be used first. If the membrane fails to respond to both cleanings, this is an indication of another problem with the system, or that it is time to replace the membrane. Contact Spectra Watermakers before removing a membrane.

Membrane Cleaning

For normal cleaning, the SC-3 Acid Cleaning Compound is used first, then the SC-2 Alkaline Cleaning Compound. If known bio-fouling is present, the SC-2 may be used first. Using hot water if possible, up to 120° (45C) is recommended as it greatly enhances the ability of the cleaners to do their jobs.

If the history of the system is unknown or has been left "unpickled" for an extended length of time and biological growth is present, it is recommended that the system is cleaned with SC-2, using an alternate source of unchlorinated fresh water before the system is run under pressure. A simple test can be performed to see if biological growth has occurred. Before running the system, remove the prefilters and examine their condition If the housings are full of smelly discolored water, the system was not properly stored. Install clean prefilters if they were bad. Next check the membrane. Detach the brine discharge hose and lead to a bucket. Open the pressure relief valve one turn, and manually run the system for 30 seconds. Examine the brine water: if it's discolored and smells bad, perform an SC-2 cleaning with an alternate source of unchlorinated water before running the system pressurized. If the brine is fairly clean, the system can be purged, run normally, and checked for performance. Clean the membranes only if performance is reduced.

Heating the water is preferable. One way to do this is to find a camp stove and use a large stainless steel pot to heat the solution in. The cleaning solution throughout the system will heat as it circulates in and out of the pot. An alternative is to heat the one or two gallons of initial water to 120° on the main stove before mixing in the cleaner and circulating it into the system. Periodically stop and reheat the solution.

Perform the cleaning procedures while the ship is in acceptable sea water for purging and testing.

Note: Procedures are the same for the SC-2 and SC-3 cleaners

Spectra cleaning compound (SC-2 or SC-3) must be mixed with fresh water at a ratio of 1 container of compound to 3 gallons (12L) of unchlorinated water to have the proper solution. An average of two gallons (8L) of water is already present inside a 150 system. This water has to be figured into the mixture. A Ventura 150 system will use one container of compound,

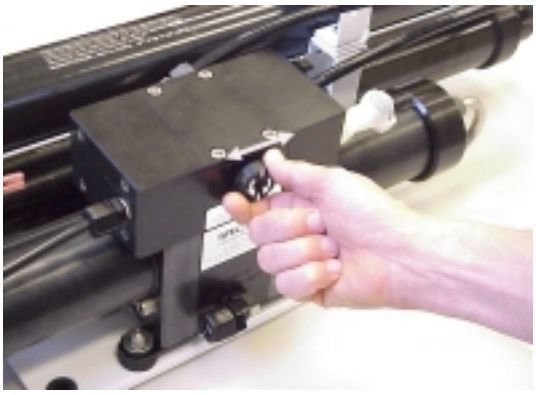
Cleaning Procedure:

1. Close the service valve, open the flush valve and run the feed pump for 4 minutes to flush the system. Stop the pump and close the flush valve.
2. Connect your inlet service hose and the brine discharge service hose. Open the flush valve and start the pump until you get a gallon (4L) of water in the bucket.
3. Turn the service valve to the service position.
4. Make sure that the pressure relief valve is OPEN (un-pressurized).
5. Mix the cleaning chemical in the bucket.
6. Start the system and circulate the chemical through the system for the required time.
7. Stop the pump, replace the brine discharge hose and start the pump until the bucket is empty. Stop the pump and rotate the service valve back to the run position. Restart the pump and run for 20 minutes to flush the chemicals out of the system. **(DO NOT CLOSE the pressure relief valve!)**
8. The system should now be restarted to make water, fresh water flushed, or stored.

Valves in flush position

.

Open the pressure relief valve



Valves in service position

Connecting brine discharge hose

Suggested Spares

Short term cruising, weekends etc.

We suggest a basic cruise kit B. This kit consists of three 5 micron filters, three 20 micron filters, and SC-1 storage chemicals.

Cruising 2 to 6 months at a time.

Two basic cruise kits, one replacement charcoal filter, one replacement feed pump head.

Longer than 6 months

Additional filters, Offshore Cruising Kit consisting of Clark Pump seals, O-rings, tools and membrane cleaning chemicals. One replacement strainer screen, O-ring for strainer screen, O-rings for filter housing

Spectra Watermakers parts list:	**Part Number**
SC-1 STORAGE CHEMICAL	KIT-CHEM-SC1
SC-2 CLEANER	KIT-CHEM-SC2
SC-3 CLEANER	KIT-CHEM-SC3
BASIC CRUISE A	KIT-BCK-A
5 MIC FILTER	FT-FTC-5
CHARCOAL FILTER	FT-FTC-CC
5” STRAINER SCREEN	FT-STN-5S
OIL/WATER FILTER	FT-FTC-OW
FEED PUMP HEAD	PL-PMP-SFPH
5” STRAINER O-RING	SO-STN-5SS
FILTER HOUSING O-RING	SO-FHS-10H
OFF SHORE KIT	KIT-OFFSH
20” MEMBRANE	FT-MB-20

Troubleshooting Deluxe Systems

Symptom	Cause	Remedy
Feed pump runs but no pressure	Feed pump air locked	Open pressure relief valve to bleed the air then close to start
	Pressure relief valve open	Close valve
Feed pump starts but shuts down on high pressure	Prefilter excessively clogged	Change filter
	Closed valve or blockage in flow	Check flow path for closed valve or kink in hose
Low water production High amperage High feed pressure	Strainer or prefilter clogged	Service prefilter and strainer
Low water production, Low pressure	Pressure relief valve partially open Worn pump head	Close valve Check flow should be 1.4 GPM Replace pump head.
Water production normal High feed pressure high amperage	Cold seawater temperature Fouled membrane	Normal condition Clean membrane
Water production normal Lower pressure Lower amperage	Warm sea water or brackish water.	Normal condition
Asymmetrical pressure and flow readings between pump shifts	Check valve leaking Failed annular ring Shaft seal leaking	Contact dealer or see the Clark Pump repair manual.

MISC-1 DWYER FLOW METER SERVICE

The mechanical flow meter (part no. PL-FMT-XX) used on our manual watermakers can be opened for cleaning if it gets hard to read, or if the little ball in the flow meter is stuck at the bottom. If the ball is stuck, first try giving it a tap to break it loose.

The flow meter will come completely apart for cleaning. First, remove the meter from the panel. Next, remove the four small screws that hold the stainless steel bracket in place. Carefully pry off the bracket. On the very top of the meter is a clear plastic slide-off cover that covers a clear plastic allen screw. Use a flat-bladed screwdriver to push the cover off. Holding the meter upright, remove the allen screw with a ¼" allen wrench. Invert the flow meter and catch the ball as it falls out. Now you can get inside and clean things up. You can use tooth paste or plastic window polish to polish the inside using a small bottle brush. Clean the ball and give it a few coats of wax. If the O-rings are damaged or the unit has been leaking, install new O-rings using a little Vaseline or water maker grease to ease assembly. These are standard O-rings and should be available at most larger auto parts or bearing stores. Reassemble in reverse.

5/06/04

OP-2 BAD SMELLING PRODUCT WATER

The reverse osmosis membrane is permeable by many gases including hydrogen sulfide, the gas that causes rotten eggs to smell the way they do. If there are bad odors in the feed water they will go through the membrane and the product water will be affected. Usually the source of the odor is from the decay of planktonic creatures trapped in the sea strainer and prefilters. These tiny oxygen loving creatures soon suffocate and die inside the prefilter housings when the unit is shut down. Once all the available oxygen is consumed, anaerobic bacteria begin to grow, causing the odor. If a unit being used frequently begins to make smelly water, usually the prefilters are the source of the problem. This occurs in a week or two in cold climates, but in less than one night in very warm waters like the Sea of Cortes or the Red Sea. These bacteria can spread throughout the watermaker, and begin to grow on the membrane, causing poor water quality and high feed pressures.

Filling the system with fresh water after every use greatly slows this process, allowing the automated Spectra units to operate with less frequent prefilter changes, but units operated for only an hour or so each day will probably need to have the filters changed due to odor before they are dirty enough to restrict water flow. Prefilters can be cleaned. We recommend that you have three sets in service: one in the unit, one set soaking overnight in a bucket of clean fresh or salt water, and one set drying for the next use. After shutting down the unit, remove the used prefilters and install the dry set. Leave the housings full of air until the next use. On non-automated systems, open the pressure relief when starting if there is a lot of air in the system until the air is cleared out through the brine overboard. The filters will get just as clean when soaked in sea water, but dry much faster if soaked in fresh. Given gentle handling, prefilters can be reused many times.

Bad smelling product water is usually caused by bad smelling feed water, but can also be caused by a fouled membrane if the membrane has been left unpickled. If the unit makes smelly but not salty water after a long idle period and the prefilters are new, the smell can be eliminated by running the unit unpressurized for an hour or so to flush the membrane.

Odors in the product water can also be eliminated by adding a charcoal filter in the product water line. Spectra offers a product water filter kit (part no. KIT-FLT-CC).

More on this subject is available on our website at www.spectrawatermakers.com.

8/17/04

OP-3 CHEMICALS 101

Spectra Systems use four types of chemicals: SC-1, SC-2, SC-3, and propylene glycol antifreeze.

NOTE: Never use any chemicals with the system pressurized! Always open the pressure relief valve $^1/_2$ turn. Always purge a system containing chemicals for at least 20 minutes unpressurized before pressurizing and making water.

The SC-1 is for storage only. It is no longer used as a cleaning chemical. To prepare the system for storage, first do a fresh water flush until the brine discharge is below 1000 ppm or does not taste salty. Mix one jar of SC-1 with 1 to 2 gallons of product or dechlorinated fresh water in a bucket and circulate UNPRESSURIZED with the fresh water in the system for 10 minutes, then discard. The system should be repickled every six months in warm conditions, and every eight months in cooler conditions.

The Spectra systems should be stored with propylene glycol if freezing could occur. This is the food grade antifreeze used to winterize RVs, boats and cabins. This works very well for storing in warm climates and is good for one year. See "OP-1 Winterizing or Pickling With Antifreeze" for instructions on this procedure.

NOTE: Do not use metasodium-bisulfate, the standard chemical used to store most watermakers. This chemical will damage the Clark Pump and void the warranty.

CLEANERS: Cleaning can be detrimental to the membrane and shorten its life. Avoid unnecessary cleaning. Avoid cleaning as a diagnostic tool.

SC-2 is an alkaline cleaner used to remove light oil, grime and biological growth. It is most effective if heated to 120 ^{o}F. On a boat, this is not easy to do. If not heated, circulate for 2 hours and let set for several hours and recirculate for one hour and discard. In most cases the water quality will increase in PPM after an SC-2 cleaning. After a few hours it should recover to near the PPM it produced before the cleaning.

SC-3 is an acid cleaner used to remove mineral and scale deposits. This is used in the same way as the SC-2. In most cases this is used first, and if no results are achieved, proceed with the SC-2. SC-3 will in most cases lower the product PPM and over all pressures. Scaling is a slow process that may take several months or years. SC-3 is less harmful to the membrane and will almost always improve the performance of an older membrane.

7/19/04

PF-2 CHARCOAL FILTERS

The function of the charcoal filter element (part no. FT-FTC-CC) is to remove any chlorine in the fresh water flush water supply. The reverse osmosis membrane can only handle small amounts of chlorine for short periods without damage. If the fresh water flush water contains chlorine, the membrane will be exposed to it for days at a time and the membrane will begin to produce high salinity product. We do not specify a micron rating for the charcoal filter because the other filters are downstream of the charcoal filter and still provide all the necessary particulate filtering.

The charcoal filter we supply removes 99.7% of the chlorine. Beware when buying other charcoal filters. If they don't specify the percentage of chlorine removed, don't use them. The cheap ones may remove only 60% or 70%. Also, there are aftermarket filters which are very close to, but not exactly, the same dimensions that will not seal properly in the housing. So if you skimp on the charcoal filter you will toast a $500.00 membrane on the first flush. The other factor is the flow rate that the filter can handle. Because the chlorine is deactivated by a chemical reaction with the charcoal, it must remain in contact with the charcoal for sufficient period of time for the reaction to be complete. The filters we use can handle 1.5 gallons (6 liters) per minute flow, and are good for 3000 gallons (12,000 liters) at 1.5 GPM, or six months, whichever comes first. Regardless of the flow, the charcoal loses its effectiveness after six months.

03/07/05

PF-3 PREFILTERS– ShurFlo

Up to four different filters are used on all Spectra Systems using ShurFlo feed pumps to ensure that no damaging foreign materials enter the system. There are 2 or 3 filters in the system to clean the feed water of abrasive materials while the system is in operation, and an additional filter to prevent the entrance of chlorine during fresh water flushing.

During normal operation, the feed water is filtered in two stages. First it enters a fine mesh metal sea strainer, which protects the feed pump from damage due to foreign materials and larger sea creatures. After passing through the pump, the feed water enters the filter housings containing 20 and 5 micron elements. These filters remove very fine particles which could damage the Clark Pump and shorten membrane life. Some units have only the 5 micron filter.

Cleaning schedules will vary widely depending on how and where the system is used. If large amounts of feed water are run through the system over a relatively short period of time in biologically fertile near-shore waters, the prefilters will plug up, the pressure drop across the filters will increase, production and quality will drop, and the system will sense plugged filters and give a "**Service Prefilters**" or "**Check Strainer**" alarm, if so equipped. Plugged filters can be cleaned several times by soaking in a bucket, towing behind the boat at moderate speeds, or hosing them off.

When operated for only an hour or two a day in inland or near-shore waters, the trapped plankton will begin to decay in the filters long before the elements plug up, and the bacteria involved in the decay will cause a "rotten egg" smell in the product water. This decay will set in overnight in tropical waters, or after a week or two in high latitudes. If handled gently and changed regularly before they get too smelly, filters in this service can last through dozens of cleanings. In crystal clear blue water conditions, the filters may need to be cleaned much less frequently.

The charcoal filter used in the fresh water flush system will not plug up unless you have some incredibly dirty domestic water in your boat. About six months after installation, the charcoal filter element will lose its effectiveness at removing any membrane-damaging chlorine which may be present in domestic water. Charcoal filter elements must be replaced every six months if there is ANY chance that chorine could be introduced into the flush water.

To ensure that filter elements fit properly and remove chlorine effectively, they should be purchased at factory authorized dealers. Our element part number is FT-FTC-XX. The last two digits indicate the micron rating, e.g. FT-FTC-05 is for a 5 micron element. Charcoal elements are FT-FTC-CC.

06/03/04

MISC-3 ACCUMULATOR PRESSURE

All Spectra Watermakers except the Newport 700 and 1000 series are supplied with a pressure accumulator tank, (part no. PL-ACC-TK) to be installed in the feed water line between the pre-filters and the Clark Pump. In addition, the Catalina 300 and Newport 400 series also have an accumulator mounted inside the fresh water flush module.

The purpose of the feed line accumulator is to reduce the spikes in the feed pressure caused by the cycling of the Clark Pump. If the accumulator is not properly charged it can lead to problems with the ShurFlo pump pressure cutout switches. The accumulators have an air valve on top similar to those found on car tires. This allows the internal air bladder of the accumulator to be pre-charged. The accumulator should be pumped up to about 65 psi (4.5 bar) for best results. Add air using a tire pump or air compressor. You can experiment with the exact pressure that will give the best pulsation dampening on your installation.

The purpose of the fresh water flush accumulator is to allow a steady flow of 1.5 gallons per minute of flush water through the charcoal filter. Because the feed pump on the 300 and 400 hundred series exceeds this maximum allowed flow rate, the controller turns it on and off, to reduce the overall flow rate. The accumulator gives the water flowing through the charcoal filter somewhere to go while the feed pump is cycled off. The flush water accumulator should be preloaded to 5 psi (.35 bar).

9/27/04

SF-1 SHURFLO PUMP WON'T RUN

If the pump has power to it (the fan runs), but the pump itself won't run, the first thing to check is the pressure switch. The pressure switch (part no. EL-FP-PS) is located on the wet end of the pump and has two red wires plugged into it. Jump the two red wires together and see if the pump runs. You can safely run the system with the pressure switch jumped, just keep an eye on the pressure gauge and don't let system pressure exceed 110 psi. Replace the switch when a spare is available.

If the pump will not run with the pressure switch jumped, then it is most likely a problem with the brushes or the overheat protection switch inside the motor. The motor will come completely apart by removing the two screws on the end of the motor. Remove the rear cover and paper insulator. Pull out the plastic brush holder. The thermal switch is located on one of the brush leads. With an ohmmeter, check for continuity through the switch. If it is open, you can make temporary repairs by wiring around it, being careful that your new wiring doesn't chafe on the moving parts, nor resist the springs that push the brushes on to the commutator.

If any corrosion is apparent, the brushes may be sticking. Once apart, clean all the carbon dust from all the parts. Clean the commutator with light sand paper. Make sure to clean the small grooves on the commutator with a small sharp tool to remove the carbon in between the segments. Adjust the springs on the brush holders so the brushes slide smoothly in and out. If the bearings are rough and binding, remove the rubber dust cover and clean the best you can, grease them, and work it free by hand. Don't service the bearing unless absolutely necessary. Reassemble in reverse order. You can hold the carbon brushes back with papers clips inserted through the slots in the brush holder so they don't hang up on the bearing during assembly. Make sure the corrugated bearing shim doesn't push out, if it does, push it back into place. This will at least keep you going until the motor can be replaced if necessary.
6/03/04

SF-2 ADJUST SHURFLO PRESSURE SWITCH

The ShurFlo feed pumps are equipped with a high pressure cut out switch (part no. EL-FP-PS). This is the small black unit on the end of the wetted end of the pump head (part no. PL-PMP-SFPH) where the two red wires connect. If the pressure switch is not properly adjusted, the pump may cut out each time the Clark Pump cycles and the feed pressure spikes. When this happens, the production will drop and an unusual noise will be heard when operating on two pumps, but the system will function normally during single pump operation on either pump. The points in the switch will fail fairly quickly if set too low because of the constant arcing from cutting out each time the Clark Pump shifts.

For all systems except the Gulfstream, the feed pump pressure switches should be set to shut off at 125 psi (8.5 bar) as follows: On the very center of the switch is a small $^{5}/_{64}$" allen screw. Run the system on pump one and close the brine discharge valve ($^{1}/_{2}$ way 90 deg) to block the flow. Watch the pressure gauge and adjust the pressure switch to shut off at 125 psi. Repeat for pump two. Turn the allen screw clockwise to increase the cut off set point.

Gulfstream models could experience seal failures in the manifold if pressurized too high. For this reason the pump should be removed from the system and the switch adjusted using a separate pressure gauge. If replacing a feed pump or pump head for a Gulfstream model, arrange to preset the switch before installation.

8/05/04

Z-BRANE
OPERATION
MANUAL

The **Z-Brane** is a revolutionary product which incorporates Z-Guard High Voltage Capacitive technology into the membrane pressure vessel. Always active, the Z-Brane creates an environment that is unfriendly to bio-film and bacteria. The Z technology also assists in the prevention of scale formation on the membrane surfaces. The Z-Brane allows the system to be shut down or decommissioned for extended periods of time without chemicals or preservatives. The Z-Brane will not prevent freezing so that in cold climates propylene glycol is still required.

The Z-Brane system is integrated with the watermaker unit and only requires continuous 12Vor 24V DC power to be operative. The installation of the Z-Brane only consists of wiring the power supply to a continuous source The Z-brane power supply can tolerate voltages between 10V and 28V DC.

NOTE: There is no reason to open the transformer enclosure. DO NOT service this unit without disconnecting the power source! There may be high voltage present.

It is recommended that the Z-Brane be connected to a discreet continuous power source. The power must be on during the time that the system is operation and during the time the Z-Brane is used for membrane storage. If the power is obtained from the MPC then the MPC must be powered up at all times during storage. This may not be desirable.

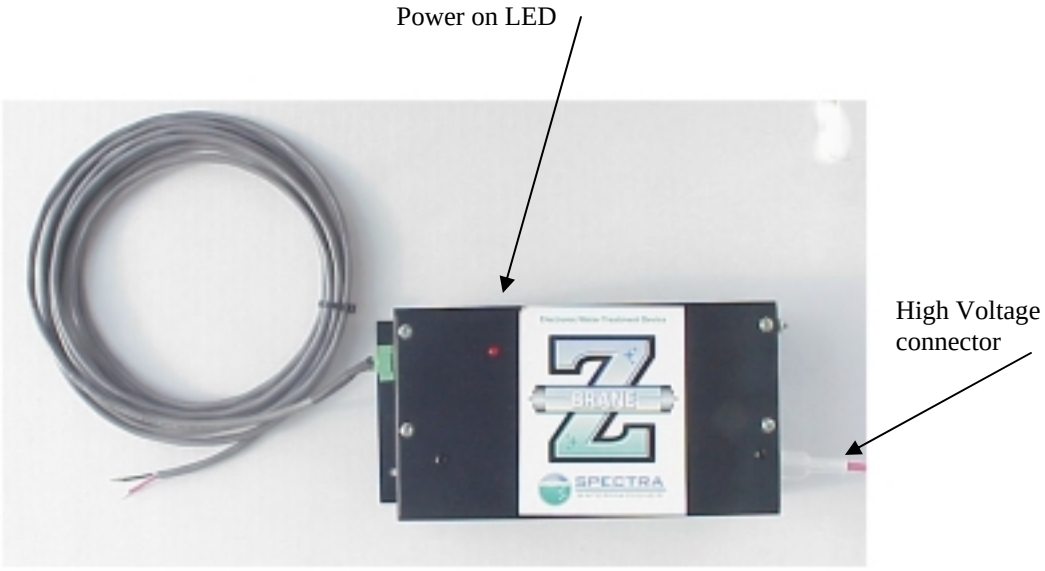
Fuse the power at the source with a 5 amp fuse or circuit breaker.
Red is Positive (+) , Black is Ground (-)

Z-Brane Power Harness

Operation

During normal operation the red LED should be on. Power needs to be supplied to the Z-Brane unit for as long as you wish to have the bio-fouling and scale protection. We recommend that your watermaker be flushed after each use not only to protect the membrane but to prevent corrosion in the feed water system. To achieve full effectiveness thoroughly fresh water flush the watermaker several times before leaving the vessel.

The Z-Brane may be de-powered if the system is stored with chemicals or winterized with glycol.



DO NOT DISCONNECT
OR SPLICE ANY OF THE
HIGH VOLTAGE WIRING!

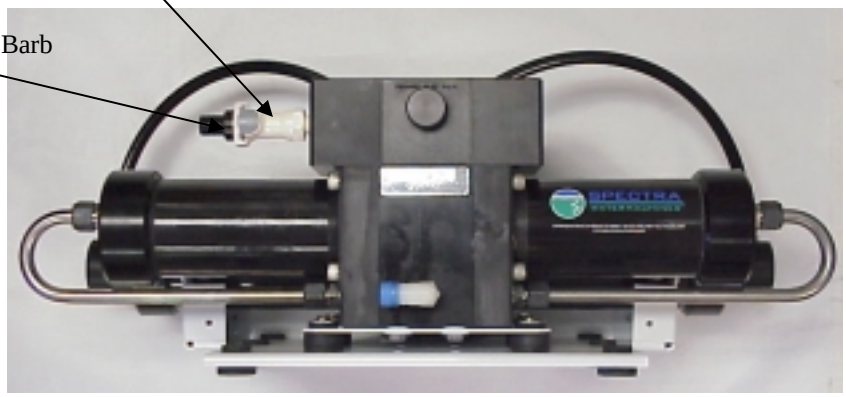
Contact the factory if
modifications are required.

Part Numbers

3/8 NPT Quick Disc. Body
PL-QDC-BD3/8

Front View

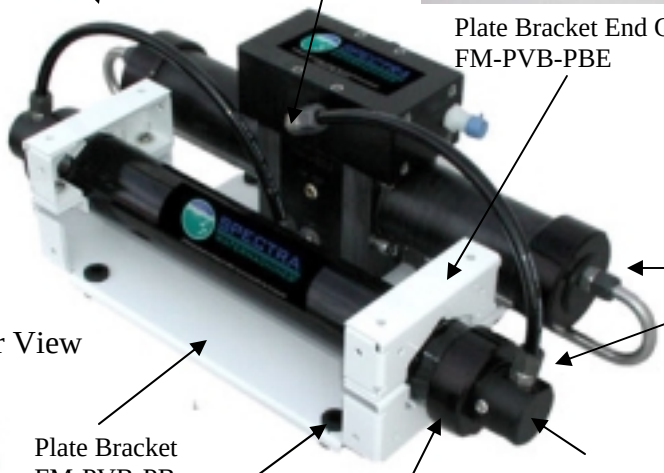
5/8 Quick Disc. Hose Barb
PL-QDC-HB5/8



1/2” High Pressure Tube
PL-NLT-1/2HP

STAINLESS STEEL HIGH PRESSURE ELBOW
PL-MTE-3/4SX1/2

Plate Bracket End Cap
FM-PVB-PBE



STAINLESS STEEL HIGH PRESSURE STRAIGHT FIT-TING
PL-MTS-3/8X1/2S

Rear View

3/4”-16 Straight Thread O-RING
SO-FT-STF

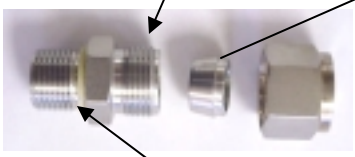
Plate Bracket
FM-PVB-PB

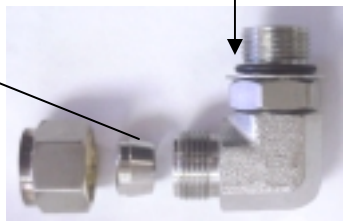
Rubber Mount
HD-RBP-RM
Plastic Spacer
HD-SPN-MKINS

Pressure Vessel End Ring
FT-PV-ER

Pressure Vessel End Cap
FT-PV-EP

1/2” Stainless Ferrule
PL-HWR-1/2FR

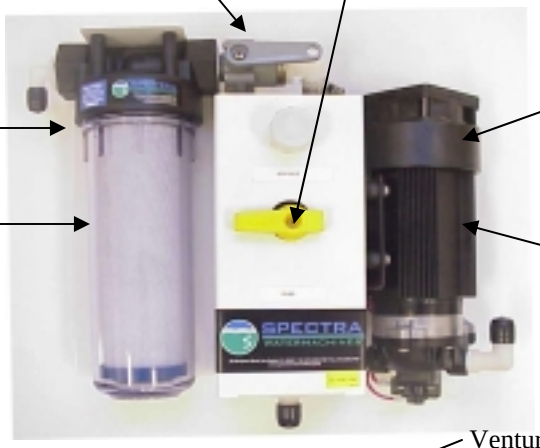


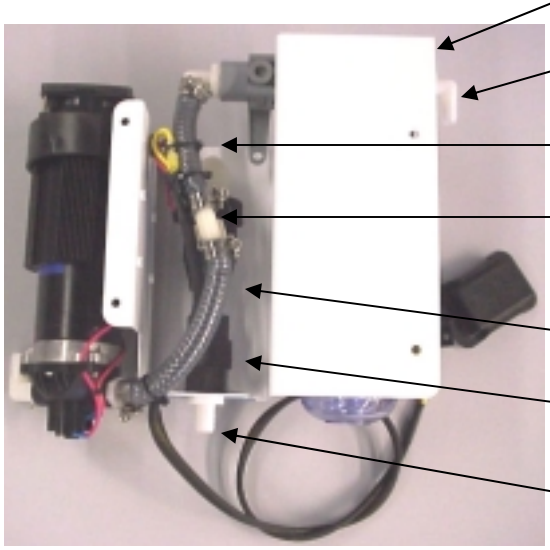


Connector O-RING
SO-HPP-CT

Stainless Fitting Hex Nut
PL-HWR-1/2HN

Part Numbers





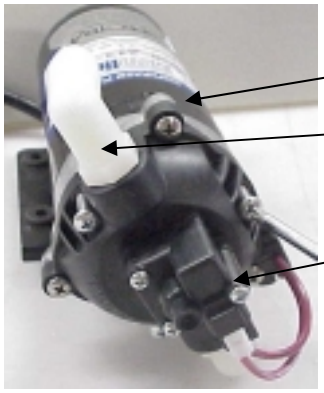
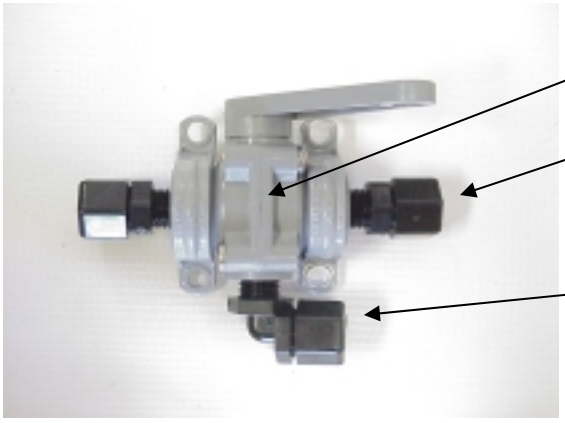


Fig 2

Fig 3

PART NUMBERS



PRODUCT WATER
SAMPLING VALVE
PL-VLV-3W1/4

1/4 TUBE X 1/4 MPT
STRAIGHT FITTING
PL-MTS-1/4X1/4P

1/4 TUBE X 1/4 MPT EL
PL- MTE-1/4X1/4P

ACCUMULATOR
PL-ACC-TK

1/2MPT X 5/8 HOSE
BARB PL-HBS-1/2X5/8

1/2" TEE
PL-TEE-1/2FN

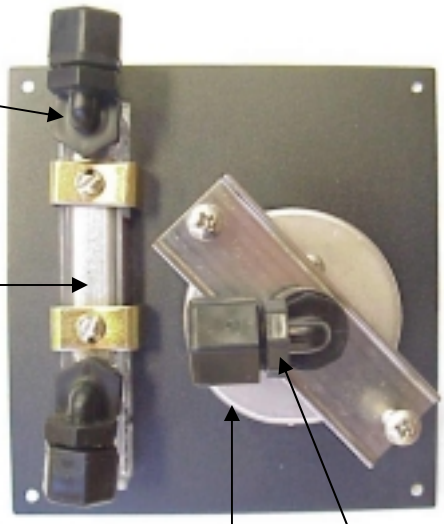
1/2" NIPPLE
PL-NP-1/2N

1/4MPT X 1/4 TUBE
STRAIGHT FITTING
PL-MTE-1/4X1/4

1/2 X 1/4 BUSHING
PL-BSH-1/2X1/4N

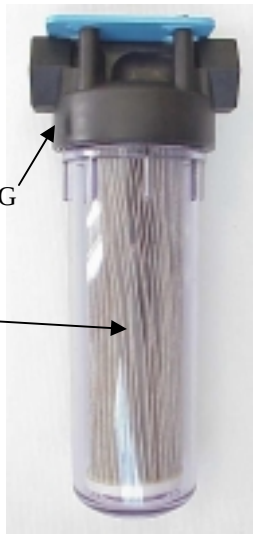
1/8MPT X 1/4 TUBE EL
PL-MTE-1/8X1/4P

PRODUCT FLOW METER
PL-FMT-10



PRESSURE GUAGE
PL-PSG-2.5L

1/4FPT X 1/4 TUBE EL
PL-FTE-1/4X1/4P

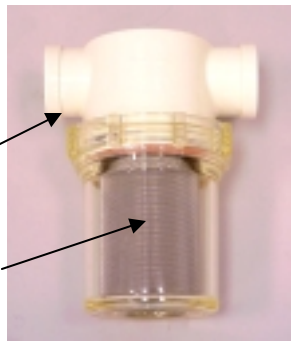


PREFILTER HOUSING
FT-FTH-10L

5 MICRON FILTER
CARTRIDGE
FT-FTC-5

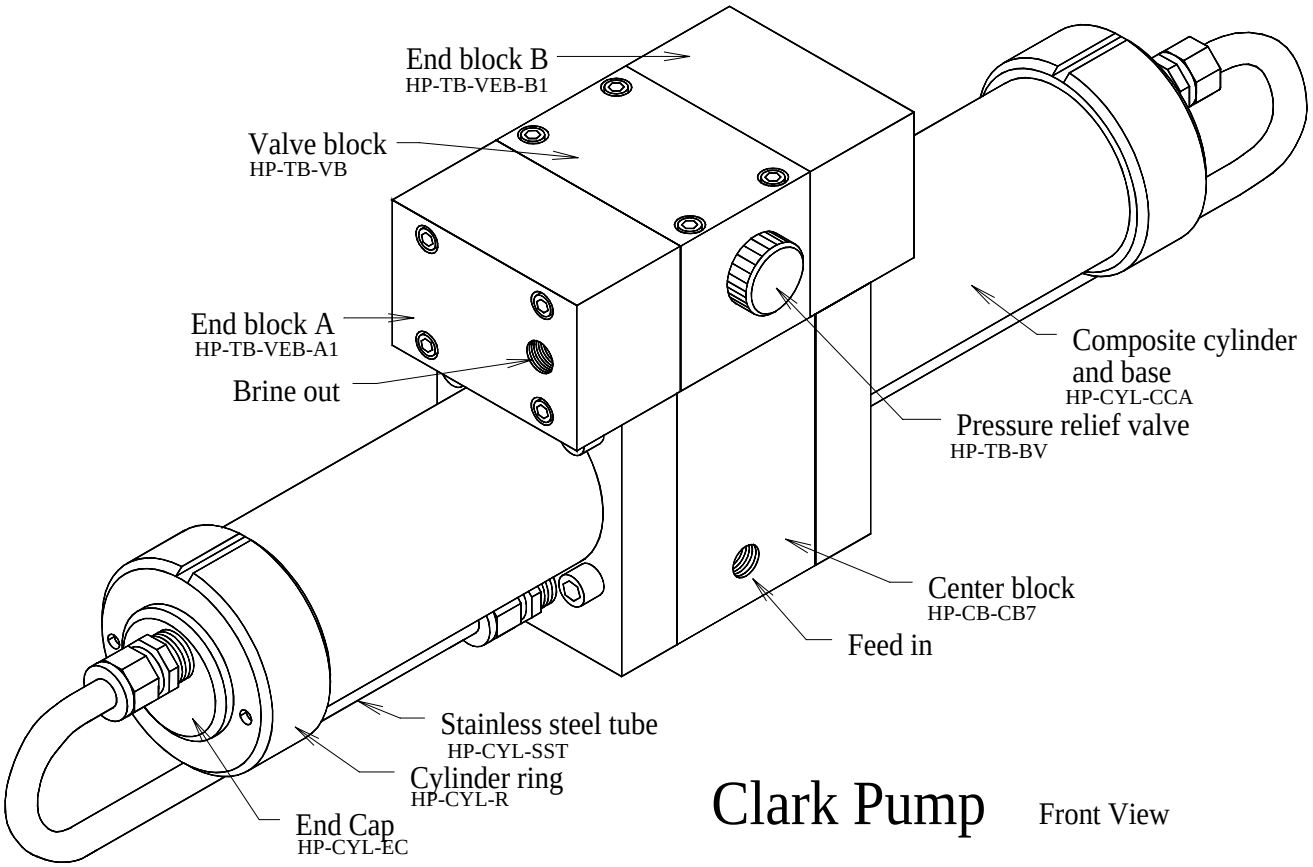
PRODUCT
OUTLET
FITTING
PL-FTE-
1/8X1/4P

NIPPLE
PL-NP-1/8N

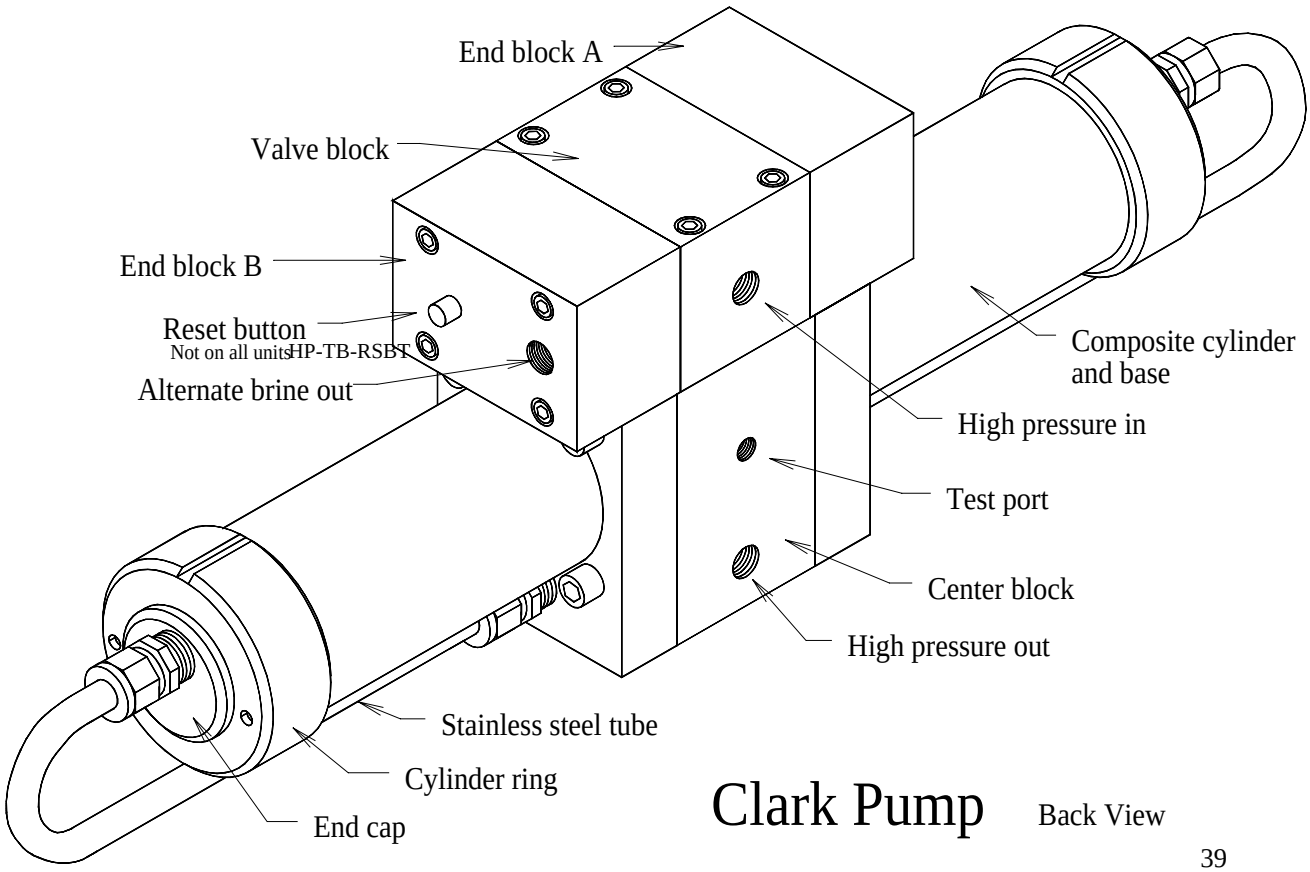


SEA STRAINER
FT-STN-5

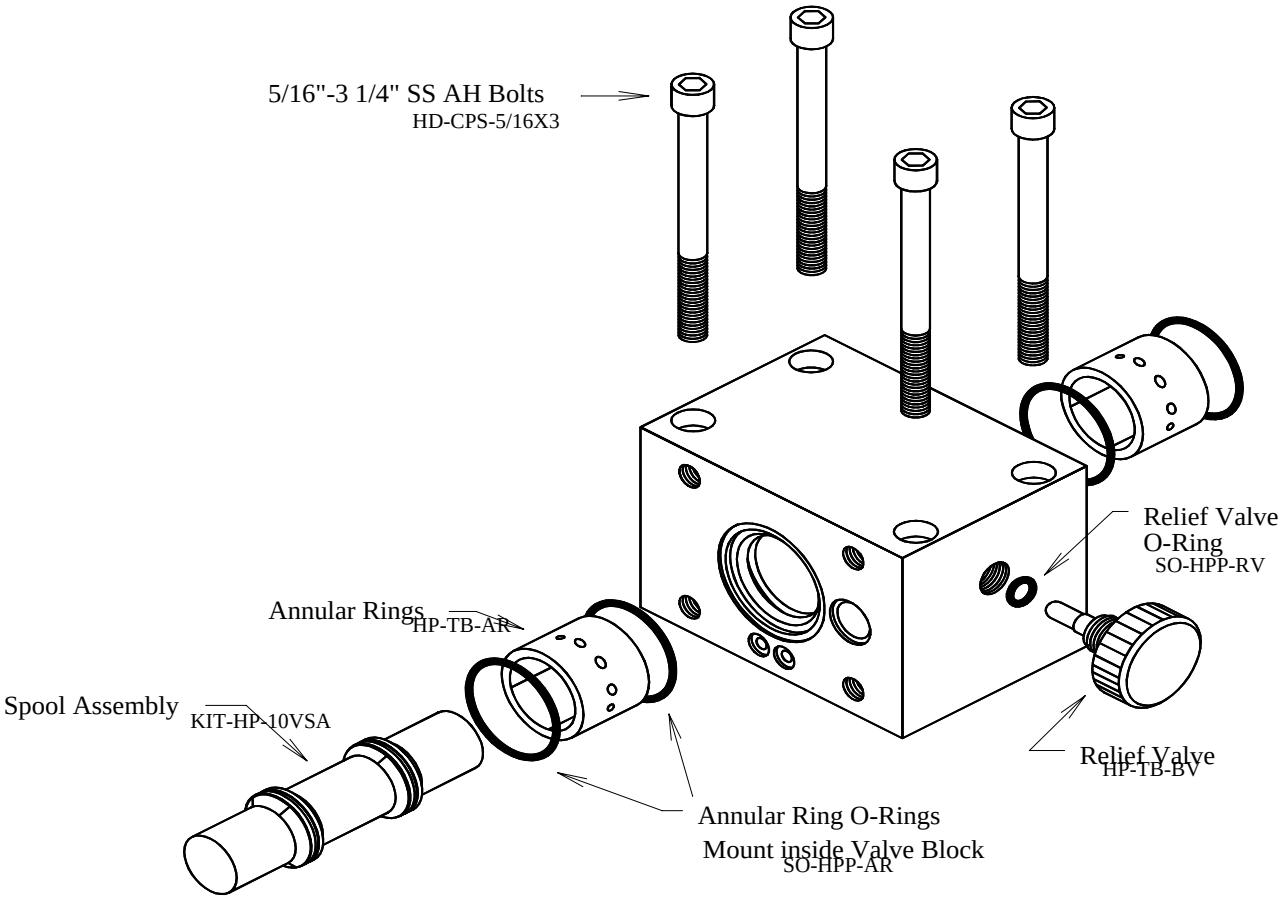
STRAINER SCREEN
FT-STM-5S



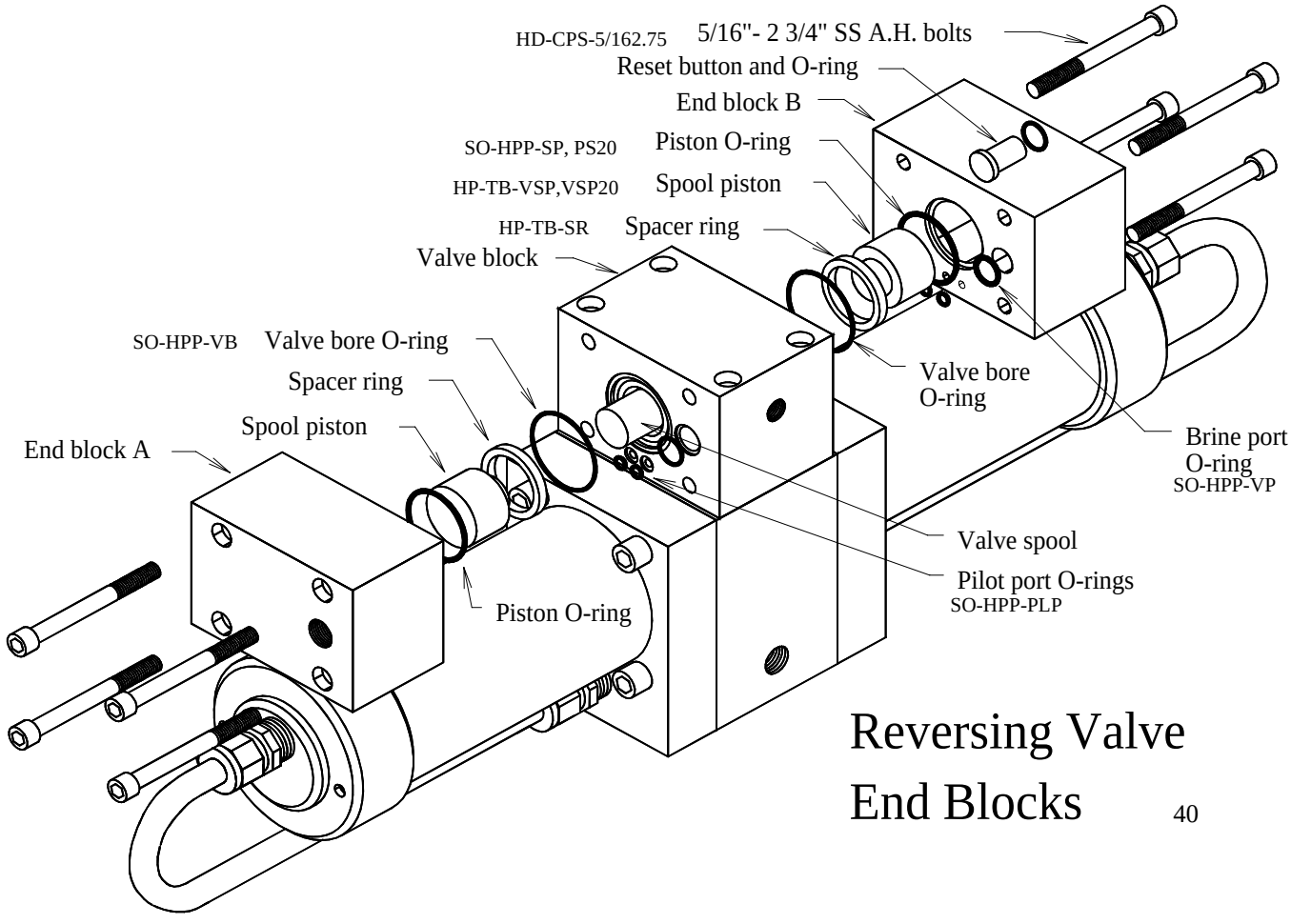
Clark Pump Front View



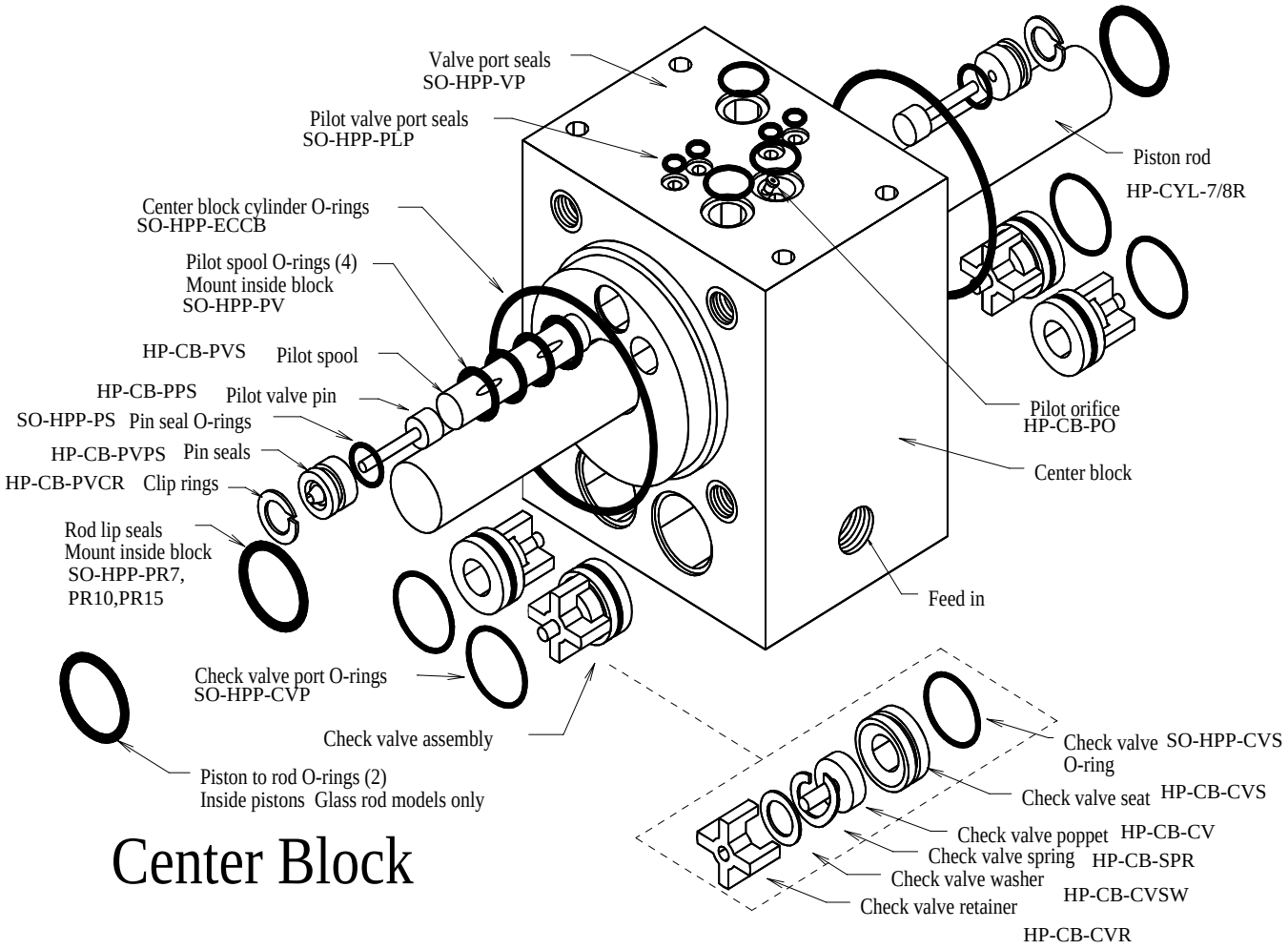
Clark Pump Back View



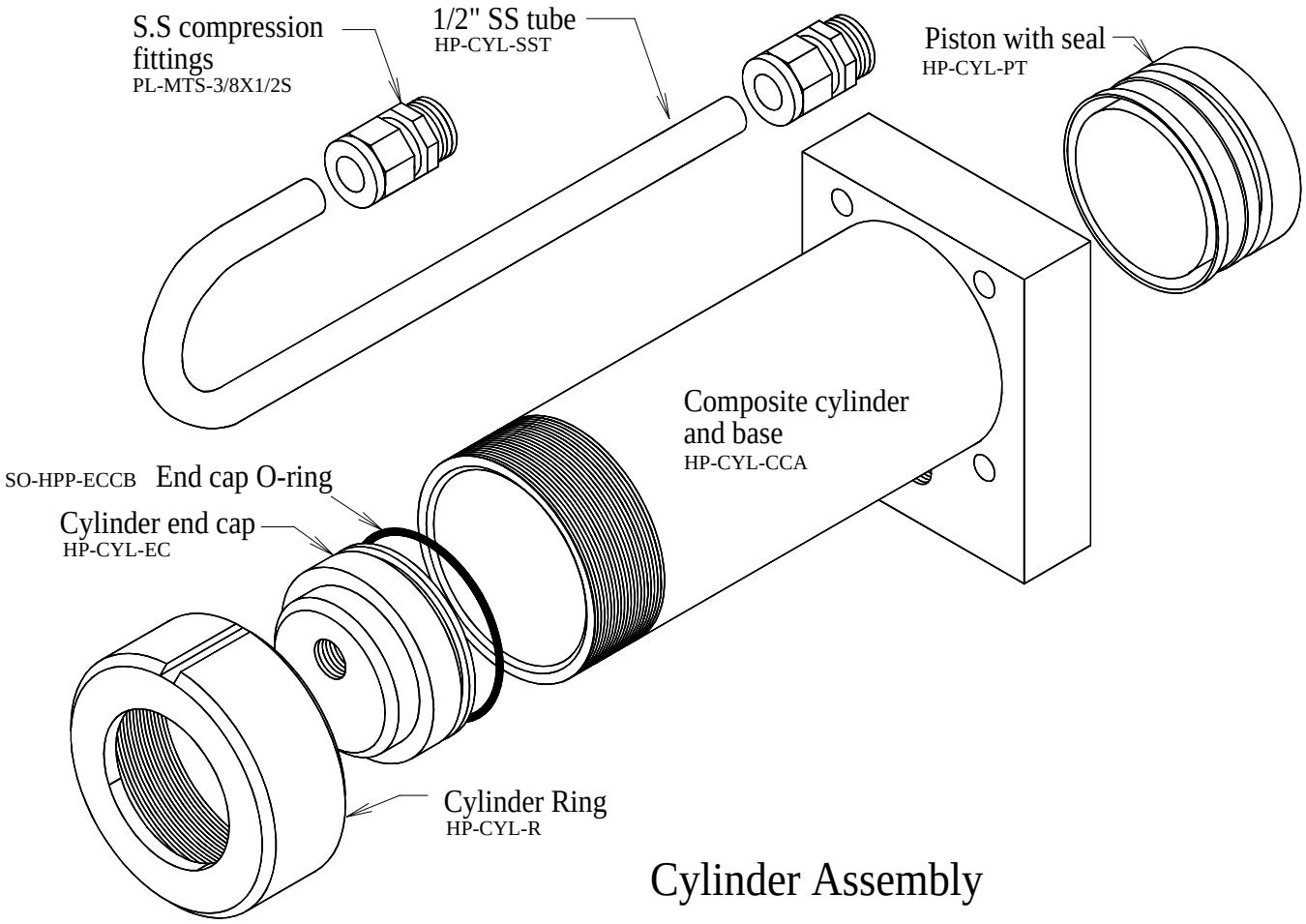
Valve Block



Reversing Valve
End Blocks



Center Block



Cylinder Assembly